# Thermal Flow Averaging Tubes

EPI's new thermal Flow Averaging Tubes (FAT™) provide accurate flow measurement in large pipes and ducts, offering a cost-effective solution for Heating, Ventilation, and Air Conditioning (HVAC) and Variable Air Volume (VAV) applications. The Master-Touch FAT™ probes utilize a flow averaging tube to give a stable flow signal in applications where the flow profile is less than ideal, such as downstream of a bend. valve, tee or obstruction.

# Technology

The flow averaging tube has a number of large diameter (0.125") inlet ports along the length of the upstream impact surface. The impact pressure at each inlet port is averaged inside the tube to create the axial



flow through the tube and across



our thermal flow sensor. The gas flow then passes back into the main flow stream through the gas return ports located near the flow sensing elements.

Because the velocity impact pressure follows a square root function, the average velocity pressure in



the FAT<sup>™</sup> probe may vary slightly from the average of the velocities at each inlet port. Accuracy shifts due to anomalies in the actual flow profile or installations in noncircular ducts may be corrected with a local C-Factor adjustment.

# Configurations

As with our other product lines, the MP Series Flow Averaging Tubes have an explosion-proof enclosure mounted on the probe assembly. The MPNH Series Flow Averaging Tubes are intended for use in Ordinary, or non-hazardous, area locations and have ABS plastic enclosures mounted on the probe assembly. Series 9200MP and 9200MPNH instruments have the

#### 9601MP System Control Panel

#### **Patent Pending**

flow transmitter enclosure mounted on the probe assembly, with the signal processor electronics remotely mounted in a separate enclosure. The Series 9800MP and 9800MPNH instruments have all electronics mounted on the probe assembly.

The connections for input power and output signals for the Series 9200MP and 9200MPNH are located in the remote electronics. This configuration uses only a two-wire connection between the flow transmitter and the signal processor. All input and output connections for the Series 9800MP and 9800MPNH are accessed in the

integral electronics enclosure.

The installation of the tubes in the pipe or duct typically uses tube to pipe com-



pression fittings. Multiple tubes can be used with a Model 9601MP System Control Panel for an averaged output.





EPI's new thermal Flow Averaging Tubes (FAT<sup>™</sup>) are now adapted to inline applications for installations with extremely short straight runs such as retrofits for existing facilities or as replacements for other metering devices.

## Installation

By itself, EPI's Flow Averaging Tube technology significantly reduces the traditional requirements for straight, unobstructed upstream piping. Depending upon the piping configuration, the traditionally required upstream straight run can be 10, 20, even 50 diameters. By measuring the cumulative flow velocities across one or more diameters, the inside Flow Averaging Tubes are far more tolerant of flow profile problems than other instrument technologies. This allows the required straight run to be greatly reduced. And, when with coupled our Flow Straightening Plates, the upstream requirement can be reduced to as little as three diameters.

## Series 9100MP-9100MPNH

The Series 9100MP flow averaging tubes have an explosion-proof flow transmitter mounted on the flow section and the signal processor electronics remotely mounted in a separate, NEMA 4X enclosure. The Series 9100MPNH flow averaging tubes have a NEMA 4X flow transmitter mounted on the flow section and the signal processor electronics remotely mounted in a separate, NEMA 4X enclosure. Input power for both series is supplied to the remote electronics. This configuration uses only a twowire connection between the flow transmitter and the signal processor. The flow sections have flow straightening screens as standard. Flow sections include ANSI 150# flanges as standard. For other mounting options, please consult the factory.

## Series 9700MP-9700MPNH

The Series 9700MP flow averaging tubes have all electronics mounted on the flow section in an explosion-proof enclosure. The Series 9700MPNH flow averaging tubes have all electronics mounted on the flow section in a NEMA 4X enclosure. Input power for both series is supplied to the remote electronics. This configuration uses only a two-wire connection between the flow transmitter and the signal processor. The flow sections have flow straightening screens as standard. Flow sections include ANSI 150# flanges as standard. For other mounting options, please consult the factory.







# Thermal Flow Averaging Tubes

continued





#### Series 9100MPNH Series 9200MPNH





**Specifications** 

Linear signal output **Relay Output** Signal Interface Accuracy, including linearity (Ref.: 21°C) with ideal flow profile Repeatability Sensor response time Turn down ratio Electronics temperature range Gas temperature range

Gas pressure effect

Pressure rating maximum

Input power requirement

Flow Transmitter power requirements Wetted materials Standard temperature & pressure (STP) NIST traceable calibration MP Series:

Class I Division 1 Groups B, C and D; Class II E, F and G; Class III; Type 4X, 7; Ex d IIC; AEx d IIC, IP66; EEx d IIC, IP66; T2 (consult factory for T3 or T4).

Standard

0-5 VDC & 4-20 mA

RS232 & RS485

±0.2% of Full Scale

0°-50°C (32°-122°F);

calibration pressure

24VDC @ 250mA

5 watts or less 316 Stainless Steel

70°F & 29.92" Hg (Air .075 lb./cubic foot)

Scale)]

Two 1-amp, user-selectable alarms

extended temperature optional

Negligible over ± 10% of absolute

Ambient to 150 PSIG standard;

115 VAC 50/60 Hz optional 230 VAC 50/60 Hz optional

higher pressures, consult factory

available, consult factory

±[1% of Reading + (0.5% + .02%/°C of Full

1 second (time constant per step change) 1000:1 minimum (but not less than 50 SFPM)

-40°-66°C (-40°-150°F); extended range

Certified to US requirements; Certified to Canadian requirements

Certified to European ATEX requirements CE 0344 KEMA 04 ATEX 2276

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Remote Enclosure (Series 8000MP- 8200MP) and MPNH Series for use in Ordinary (Non-Hazardous) area locations: Type 4X, IP66





Series 9700MPNH	Series 9800MPNH

Selles 7100MP		Max
Model	Pipe OD" x L"	SCFM
9116MP-SSS-133	2 x 14	1400
9120MP-SSS-133	2½ x 14	2000
9124MP-SSS-133	3 x 14	3000
9132MP-SSS-133	4 x 14	5400
9148MP-SSS-133	6 x 14	12000
Series 9200MP		
Model	Probe OD"	Max L"
9240MP-SSS-133	1/2	36
9260MP-SSS-133	3/4	60
9280MP-SSS-133	1	84
Series 9700MP		Max
Model	Pipe OD" x L"	SCFM
Model 9716MP-SSS-133	Pipe OD" x L" 2 x 14	SCFM 1400
Model 9716MP-SSS-133 9720MP-SSS-133	Pipe OD" x L" 2 x 14 2½ x 14	SCFM 1400 2000
Model 9716MP-SSS-133 9720MP-SSS-133 9724MP-SSS-133	Pipe OD" x L" 2 x 14 2½ x 14 3 x 14	SCFM 1400 2000 3000
Model 9716MP-SSS-133 9720MP-SSS-133 9724MP-SSS-133 9732MP-SSS-133	Pipe OD" x L" 2 x 14 2½ x 14 3 x 14 4 x 14	SCFM 1400 2000 3000 5400
Model 9716MP-SSS-133 9720MP-SSS-133 9724MP-SSS-133 9732MP-SSS-133 9748MP-SSS-133	Pipe OD" x L" 2 x 14 2½ x 14 3 x 14 4 x 14 6 x 14	SCFM 1400 2000 3000 5400 12000
Model 9716MP-SSS-133 9720MP-SSS-133 9724MP-SSS-133 9732MP-SSS-133 9748MP-SSS-133 Series 9800MP	Pipe OD" x L" 2 x 14 2½ x 14 3 x 14 4 x 14 6 x 14	SCFM 1400 2000 3000 5400 12000
Model 9716MP-SSS-133 9720MP-SSS-133 9724MP-SSS-133 9732MP-SSS-133 9748MP-SSS-133 Series 9800MP Model	Pipe OD" x L" 2 x 14 2½ x 14 3 x 14 4 x 14 6 x 14 Probe OD"	SCFM 1400 2000 3000 5400 12000 Max L''
Model 9716MP-SSS-133 9720MP-SSS-133 9724MP-SSS-133 9732MP-SSS-133 9748MP-SSS-133 Series 9800MP Model 9840MP-SSS-133	Pipe OD" x L" 2 x 14 2½ x 14 3 x 14 4 x 14 6 x 14 Probe OD" 1/2	SCFM 1400 2000 3000 5400 12000 Max L'' 36
Model 9716MP-SSS-133 9720MP-SSS-133 9724MP-SSS-133 9732MP-SSS-133 9748MP-SSS-133 Series 9800MP Model 9840MP-SSS-133 9860MP-SSS-133	Pipe OD" x L" 2 x 14 2½ x 14 3 x 14 4 x 14 6 x 14 Probe OD" 1/2 3/4	SCFM 1400 2000 3000 5400 12000 Max L'' 36 60
Model 9716MP-SSS-133 9720MP-SSS-133 9724MP-SSS-133 9732MP-SSS-133 9748MP-SSS-133 Series 9800MP Model 9840MP-SSS-133 9860MP-SSS-133	Pipe OD" x L" 2 x 14 2½ x 14 3 x 14 4 x 14 6 x 14 Probe OD" 1/2 3/4 1	SCFM 1400 2000 3000 5400 12000 Max L'' 36 60 84

Series 9100MPNH		Max
Model	Pipe OD" x L"	SCFM
9116MPNH-SSS-133	2 x 14	1400
P120MPNH-SSS-133	2½ x 14	2000
124MPNH-SSS-133	3 x 14	3000
9132MPNH-SSS-133	4 x 14	5400
9148MPNH-SSS-133	6 x 14	12000
Series 9200MPNH		
Nodel	Probe OD"	Max L''
240MPNH-SSS-133	1/2	36
260MPNH-SSS-133	3/4	60
9280MPNH-SSS-133	1	84
Series 9700MPNH		Max
Nodel	Pipe OD" x L"	SCFM
9116MPNH-SSS-133	2 x 14	1400
9120MPNH-SSS-133	2½ x 14	2000
724MPNH-SSS-133	3 x 14	3000
732MPNH-SSS-133	4 x 14	5400
748MPNH-SSS-133	6 x 14	12000
Series 9800MPNH		
Nodel	Probe OD"	Max L''
9840MPNH-SSS-133	1/2	36
860MPNH-SSS-133	3/4	60
9880MPNH-SSS-133	1	84

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### **Patent Pending**